ESAB'S TESTED AND APPROVED WELDING PROCEDURE QUALIFICATION RECORDS (WPQR) FOR MIG/MAG AND MMA WELDING ELIMINATE THE EFFORT OF COSTLY AND TIME-CONSUMING QUALIFICATION OF WELDING PROCEDURES REQUIRED BY EN 1090 FOR CE CERTIFICATION OF STEEL AND ALUMINUM STRUCTURES BUILT **AS OF JULY 1, 2014.**

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XA00173520 06/26/14



ESAB

THE FAST PATH TO **EN 1090 CERTIFICATION.**



WPQR TO QUALIFIED WPS.

ESAB applies its industry-leading expertise to help fabricators comply with the requirements of EN 1090.

ESAB has developed welding procedure tests under the oversight of a qualification body and has obtained the necessary Welding Procedure Qualification Record (WPQR) certificates. Fabricators can use these tested and certified WPQRs to produce the necessary Welding Procedure Specifications (WPS) for their structural steel work, making the path to EN 1090 certification fast, easy and cost-efficient.

ESAB'S **EN 1090 WPQR SOLUTION.**

- Certified by notified body TÜV Rheinland, Germany
- Approved for steel constructions EN 1090-2 of Execution Class (EXC) 2
- Cost-effective offering – not an expensive bundled package; WPQRs are grouped in economical sets by filler metal type
- Covers ESAB consumables commonly used in structural steel fabrication, including solid metal wires, flux-cored wires and metal-cored wires:
  - · OK AristoRod™ 12.50
  - · OK AutRod 12.51
  - · Coreweld 46LS
- Covers all ESAB inverter-based and digital chopper series machines currently offered, and can also be applied to many machines already in use:
  - · Origo™ Mig (digital chopper series only)
  - · Aristo® Mig (complete current offering)
  - · Warrior™

LEARN **MORE.**

Find out more and view ESAB's EN 1090 WPQR offering at esab.com/en1090. Here, you can also log on to ESAB's WPQR Online Tool to start the order process.

For questions or additional assistance, please contact your ESAB representative, order desk or the ESAB Service Center nearest you. Go to esab.com.